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NOTE(S):
2. INSTALL RIVETS FLUSH WITHIN $\pm .003$.

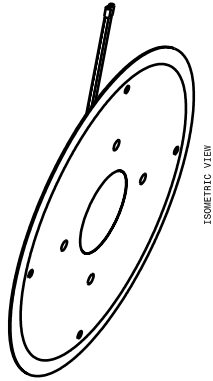
3. INSTALL PAINT MASK, ITEM 7, ON LENS, ITEM 3, PRIOR TO START OF ASSEMBLY.

4. INSTALL LENS ONTO PLATE WITH 2 SIDE HOLES ORIENTED IN-LINE WITH CENTERLINE OF TWO MOUNTING HOLES.

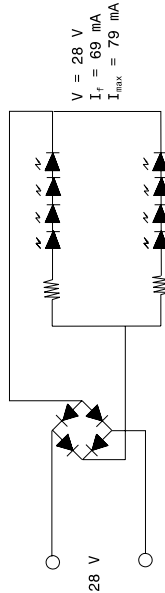
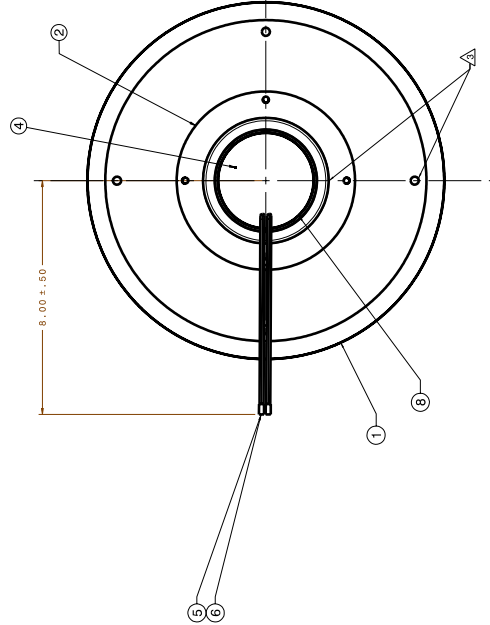
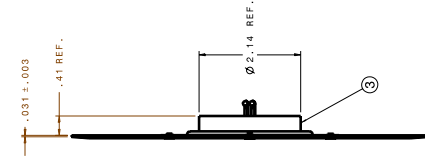
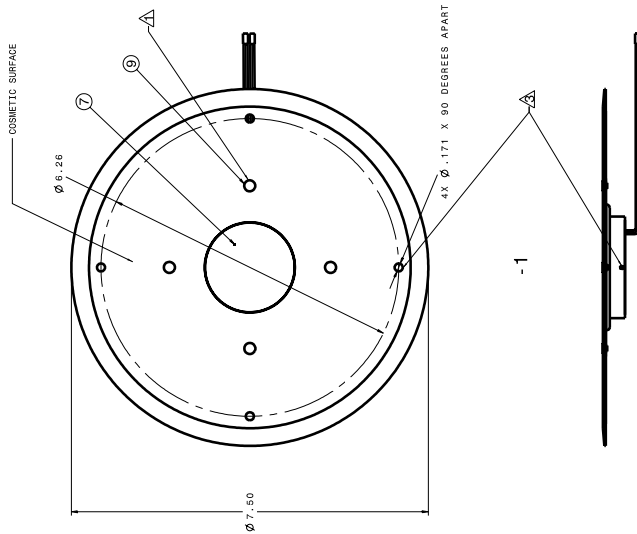
5. BOND LED PCB ASSEMBLY, ITEM 4, IN TO LENS, ITEM 3, USING SILICONE ADHESIVE, ITEM 8. NO ADHESIVE IS PERMITTED ON TEXTURED SURFACE OF LENS. LOCATOR SNAPS ON LED PCB ASSEMBLY ORIENT TO HOLES IN LENS. APPLY SILICONE TO SEAL ANY GAPS BETWEEN LENS AND LED PCB ASSEMBLY.

6. ACCEPTANCE TEST AT NEXT LEVEL ASSEMBLY GL13501.

REV	STATUS	REV
1	REV	1
2	REV	1
3	REV	1
4	REV	1
5	REV	1
6	REV	1
7	REV	1
8	REV	1



ISOMETRIC VIEW



$V = 28 \text{ V}$
 $I_f = 69 \text{ mA}$
 $I_{max} = 79 \text{ mA}$

CIRCUIT DIAGRAM

REVISIONS		PARTS LIST		CONTRACT NO.		BIRK AEROSYSTEMS CORPORATION	
NO.	DATE	DESCRIPTION	QTY	DATE	DESCRIPTION	QTY	DESCRIPTION
1	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
2	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
3	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
4	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
5	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
6	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
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15	08-02-03	SEE DON 3585	1	08-02-03	SEE DON 3585	1	SEE DON 3585
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